### IN THE UNITED STATES DISTRICT COURT FOR THE EASTERN DISTRICT OF TEXAS TYLER DIVISION

Jakuta Diodes, LLC,	§
	§
Plaintiff,	§
	§ Case No. 6:16-cv-01176-RWS
<b>v.</b>	§
	§
Cree, Inc., a North Carolina	§
corporation,	<b>§ JURY TRIAL</b>
	§
Defendant.	§
	§
	§
	§

### FIRST AMENDED COMPLAINT FOR PATENT INFRINGEMENT

Plaintiff Jakuta Diodes, LLC, ("Jakuta" or "Plaintiff"), by and through its undersigned counsel, for its First Amended Complaint against Defendant Cree, Inc. ("Defendant") makes the following allegations. These allegations are made upon information and belief.

### NATURE OF THE ACTION

1. This is an action against Defendant for infringement of one or more claims of United States Patent No. 6,079,854 ("the '854 Patent").

### PARTIES

2. Plaintiff Jakuta Diodes, LLC is a Texas limited liability company with its principal office located in Texas, at 211 East Tyler Street, Suite 600-A, Longview, Texas 75601.

3. Defendant Cree, Inc. is a corporation incorporated under the laws of the State of North Carolina having an office and principal place of business at 4600 Silicon Drive, Durham, North Carolina 27703-8475.

### JURISDICTION AND VENUE

4. This patent infringement action arises under the patent laws of the United States, including 35 U.S.C. §§ 271, et seq.

5. This Court has subject matter jurisdiction over this action pursuant to 28 U.S.C. § § 1331 and 1338(a) because it arises under United States Patent law.

6. This Court has personal jurisdiction over the Defendant because it (either directly or through its subsidiaries, divisions, groups or distributors) has sufficient minimum contacts with the forum as a result of business conducted within the State of Texas and this district; and/or specifically over the Defendant (either directly or through its subsidiaries, divisions, groups or distributors) because of its infringing conduct within or directed at the State of Texas and this district.

7. Venue is proper in this district pursuant to 28 U.S.C. §1391(c) and 1400(b).

### FACTS

8. Plaintiff is the owner, by assignment, of U.S. Patent No. 6,079,854 ("the '854 Patent"), entitled "Device and Method for Diffusing Light," which was duly and legally issued on June 27, 2000 by the United States Patent and Trademark Office ("USPTO").

9. A copy of the '854 Patent is attached to this Complaint as Exhibit A.

10. The claims of the '854 Patent are valid and enforceable.

## COUNT I: CLAIM FOR PATENT INFRINGEMENT UNDER 35 U.S.C. § 271(a) ('307 PATENT) (AGAINST DEFENDANT)

11. Plaintiff hereby incorporates by reference the allegations of paragraphs1 through 10 of this Complaint as if fully set forth herein.

12. Defendant makes, has made, sells, offer for sale, uses and/or imports into the United States, Light emitting diode ("LED") lamps, components and lighting systems, including without limitation all lighting systems including

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Defendant's DiamondFacet<sup>™</sup> Lenses and WaveMax<sup>™</sup> Technology ("Accused Product(s)").

13. Each of the Accused Product(s) uses a method of diffusing light, including providing a light source from which light radiates, namely the Cree® LED. See Exhibit B.

14. Each of the Accused Products interrupts the light with a substantially transparent member, namely the "Total Internal Reflection (TIR)" optics, which are "a fundamental property of light waves passing through materials like glass or plastic that is denser than the surrounding medium, say air." See Exhibit B.

15. Each of the Accused Products segregate a substantial portion of the light to a plurality of channels within the member, including passing the light through the DiamondFacet<sup>TM</sup> Lenses of the TIR optics. See Exhibit B.

16. Each of the Accused Products disperses the light transmitted in a widening ray along the plurality of channels using the DiamondFacet<sup>™</sup> Lenses and WaveMax<sup>™</sup> Technology. See Exhibit B.

17. Each of the Accused Products also radiates a diffused pattern of light emitted from the plurality of channels using the DiamondFacet<sup>™</sup> Lenses and WaveMax<sup>™</sup> Technology. See Exhibit B.

18. Each one of the elements of the Accused Product(s), itemized in paragraphs 13-17 above, is an element in Claim 27 of the '854 patent.

19. Thus, each of the Accused Products infringes at least Claim 27 of the '854 patent.

20. Plaintiff has been, and will continue to be, irreparably harmed by Defendant's ongoing infringement of the '854 patent.

21. As a direct and proximate result of Defendant's infringement of the '854 Patent, Plaintiff has been and will continue to be damaged in an amount yet to be determined, including but not limited to Plaintiff's lost profits and/or a reasonable royalty.

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### **PRAYER FOR RELIEF**

WHEREFORE, Plaintiff prays for relief against Defendant as follows:

A. In favor of Plaintiff that Defendant has infringed one or more claims of the '854 Patent, either literally or under the doctrine of equivalents;

B. Requiring Defendant to pay Plaintiff its damages, costs, expenses, and prejudgment and post-judgment interest for Defendant's infringement of the '854 Patent as provided under 35 U.S.C. § 284, but not less than a reasonable royalty; and

C. For such other and further relief as may be just and equitable.

### **DEMAND FOR TRIAL BY JURY**

Pursuant to Rule 38 of the Federal Rules of Civil Procedure, Plaintiff hereby demands a jury trial on all issues and causes of action triable to a jury.

DATED: October 4, 2016

Respectfully submitted,

/s/ Rasheed M. McWilliams Rasheed M. McWilliams CA Bar No. 281832 rasheed@cotmanip.com Daniel C. Cotman CA Bar No. 218315 dan@cotmanip.com Obi I. Iloputaife CA Bar No. 192271 obi@cotmanip.com Cotman IP Law Group, PLC 35 Hugus Alley, Suite 210 Pasadena, CA 91103 (626) 405-1413/FAX (626) 316-7577



### United States Patent [19]

#### Ra

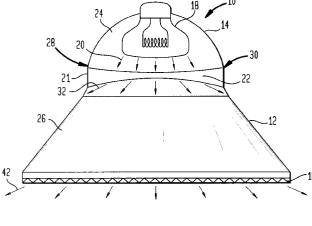
#### [54] DEVICE AND METHOD FOR DIFFUSING LIGHT

- [76] Inventor: **Dojin Ra**, 101 E. Edsall Ave., #C5, Palisades Park, N.J. 07650
- [21] Appl. No.: 09/023,528
- [22] Filed: Feb. 13, 1998
- [51] Int. Cl.<sup>7</sup> ..... F21V 8/00
- - 362/309; 362/551; 362/552; 362/554

#### [56] References Cited

#### U.S. PATENT DOCUMENTS

3,526,764 3,710,093 3,731,079 3,735,114 4,112,483 4,142,229 4,191,990 4,458,303 4,482,939 4,559,589	1/1973 5/1973 5/1973 9/1978 2/1979 3/1980 7/1984 11/1984	Klie et al Riehl et al Porsche . Porsche . Small, Jr. et al	
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## [11] Patent Number: 6,079,854

### [45] **Date of Patent:** Jun. 27, 2000

4,644,448	2/1987	Heiler .
4,743,082	5/1988	Mori 350/69.1
4,891,559	1/1990	Matsumoto et al
5,032,955	7/1991	Jurgens .
5,113,321	5/1992	Suzuki 362/301
5,122,940	6/1992	Wiegand 362/342
5,191,264	3/1993	Hammond .
5,810,469	9/1998	Weinreich 362/342

Primary Examiner-Sandra O'Shea

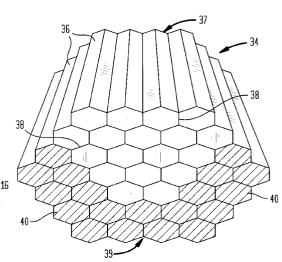
Assistant Examiner—Bertrand Zeade

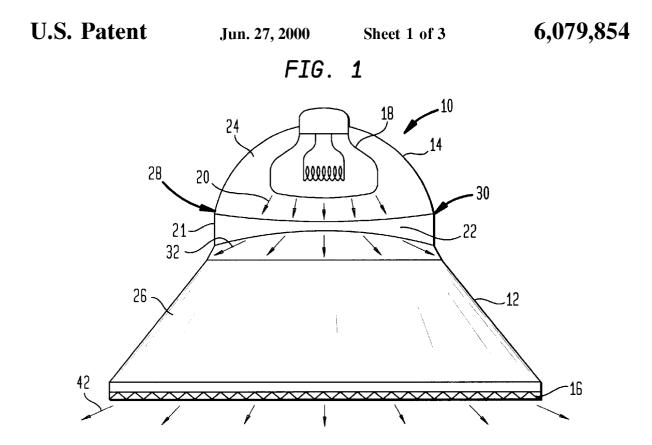
Attorney, Agent, or Firm-Weingram & Associates, P.C.

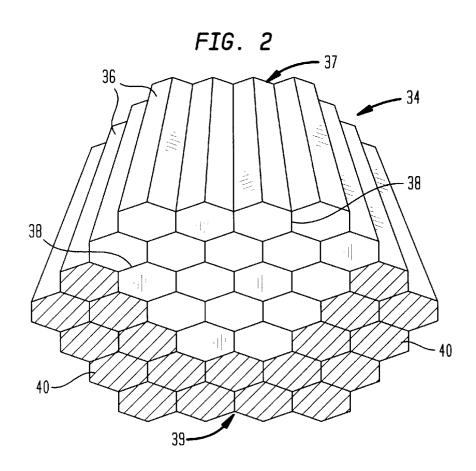
#### [57] ABSTRACT

A device is provided to diffuse a beam of light, the device consisting of a plurality of truncated cells nested together along their respective sidewalls for collecting and diffusing the light rays as they extend along the plurality of cells having an expansive, tapered interior volume. The device diffuses the main light beam in a headlamp, for example, thereby substantially reducing the glare experienced by oncoming drivers and permitting high beams of the headlamp to be used in the presence of the oncoming drivers. The device of the present invention is retrofitable to existing headlamps. In another embodiment of the present invention, a concave lens is disposed in the headlamp assembly to diffuse the main light beam prior to it entering the truncated cells, while each one of the cells of the dispersion device is also provided with its own respective concave lens to augment the diffusing effect.

#### 27 Claims, 3 Drawing Sheets





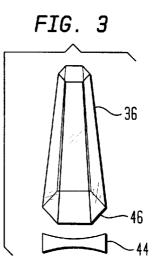


#### **EXHIBIT A**

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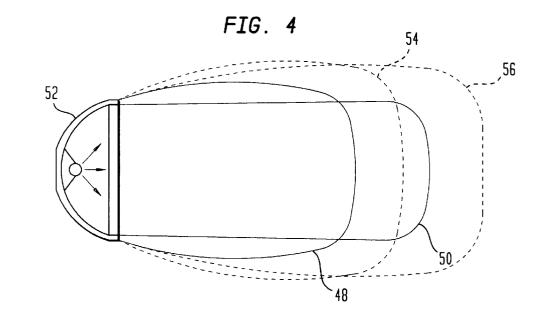
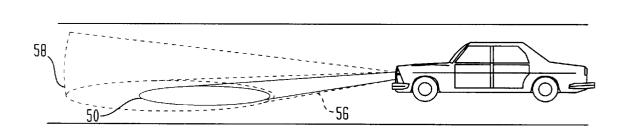


FIG. 5

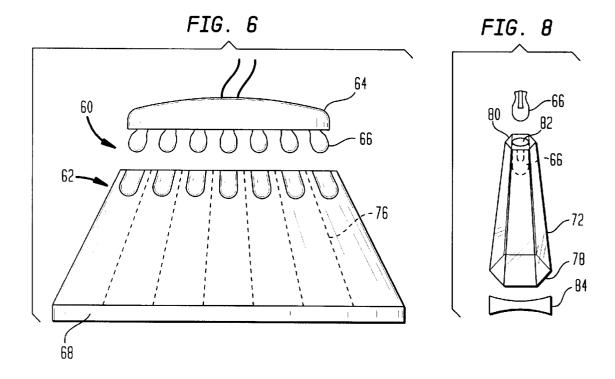


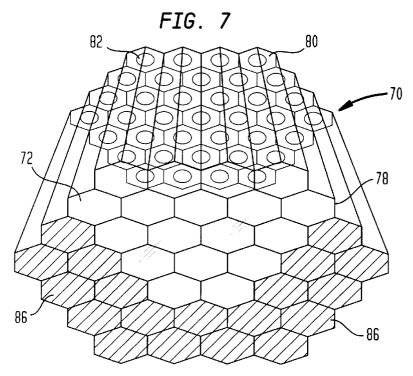
U.S. Patent

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### 6,079,854





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**EXHIBIT A** 

#### DEVICE AND METHOD FOR DIFFUSING LIGHT

#### BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to automobile lighting fixtures and methods for directing and diffusing light emitted from the fixtures.

2. Discussion of the Related Art

Automobile headlights and methods for controlling and shaping a light beam are disclosed in the following patents:

 U.S. Pat. No.	Inventor(s)	15
3,526,764	Klie et al	
3,710,093	Riehl et al	
3,731,079	Porsche	
3,735,114	Porsche	
4,142,229	Hulbert, Jr.	20
4,191,990	Beeftink et al	
4,458,303	Berns	
4,482,939	Tishman	
4,559,589	Sassmannshausen	
4,644,448	Heiler	
4,891,559	Matsumoto et al	25
5,032,955	Jurgens	
5,191,264	Hammond	

U.S. Pat. No. 3,526,764 to Klie et al discloses a retractable motor headlight arrangement consisting of a lens having a <sup>30</sup> prism profiled surface for directing light beams from the vehicle headlight in the direction of travel, i.e. for bending the light beams toward the direction of travel.

U.S. Pat. No. 4,142,229 to Hulbert, Jr. discloses a method of shaping a light beam wherein a sealed beam lamp lens cover is composed of a number of different optical light control elements, such as prisms or cylindrical lenses, areas of which are systematically covered so that maximum candela requirements are not exceeded.

U.S. Pat. No. 4,458,303 to Berns discloses a light beam concentrating, intensifying and filtering device, wherein a parallel ray light source of the parabolic reflector type is employed in association with a leaf shutter, not unlike that used in conventional cameras, to vary the beam of light.

U.S. Pat. No. 4,559,589 to Sassmannshausen discloses a lighting fixture with a concave reflector such as a tail light, warning or signal light, etc., wherein a reflector for the light is provided with slits through which light passes to contact a prism for scattering the light.

U.S. Pat. No. 5,032,955 to Jurgens discloses a mud flap mounted vehicle reference lighting system wherein a plurality of lamps are mounted to a parabolic reflector for coaction with a louver to effectively position the light pattern at a desirable location observable to the driver.

The remaining patents to Riehl, Porsche, Beeftink, Tishman, Heiler, Matsumoto, and Hammond disclose apparatus and systems which relate generally to the present invention and are directed toward manipulating the head-lamp assembly with respect to the road and other vehicles in  $_{60}$  the area.

The known devices include intricate and complex structures which are not retrofitable to existing light fixtures without substantial structural modification of the fixture. Certain of the devices, such as that disclosed in Hulbert, Jr., 65 teach to cover or coat portions of the lens cover of the device to reduce candela and glare. 2

In addition, the lighting fixtures discussed above rely substantially on flutes, prisms and lenses only to direct the light from the luminous element, which results in erratic, uncontrolled scattering of the light, not necessarily in the desired direction.

Among the patents above, the devices and methods disclosed do not include a structure mountable within a housing for the light fixture, which structure consists of a plurality of truncated hollow cells ganged together to diffuse the light emitted from a luminous body for the light fixture. The device of the present invention also provides for controlled diffusion of the light beam.

The present invention also provides for structure which permits increased candela for the light beam without the detrimental side effect of increased glare associated with the known light fixture devices. Therefore, the diffusion of the light beam emitted from the present invention will be compensated for by the device permitting an increase in the maximum candela emitted by the luminous body of the light fixture.

#### OBJECTS AND SUMMARY OF THE INVENTION

<sup>25</sup> It is an object of the present invention to provide a device and method for directing a light beam, and more particularly, to diffuse a light beam emitted from an automobile headlight.

It is another object of the present invention to provide a device which permits use of a luminous body having increased candela without a corresponding amount of glare.

vehicle headlight in the direction of travel, i.e. for bending the light beams toward the direction of travel. U.S. Pat. No. 4,142,229 to Hulbert, Jr. discloses a method of shaping a light beam wherein a sealed beam lamp lens cover is composed of a number of different optical light

> It is another object of the present invention to provide a light beam diffuser which provides an increased zone of coverage by the light beam, whether in the low beam or high beam mode.

> It is another object of the present invention to provide a lighting fixture for an automobile wherein the fixture includes a plurality of luminous bodies, each one of which operatively coacts with a corresponding cell of the diffuser device for diffusing light emitted from the illuminating bodies.

It is another object of the present invention to provide a light diffuser device consisting of a plurality of cells which when ganged together coact to provide a synergistic effect for diffusing light emitted from a luminous body.

It is another object of the present invention to provide a head lamp housing consisting of a light diffuser device of the present invention in combination with a concave lens to 55 interrupt and gather a secondary beam of light for further diffusion.

It is another object of the present invention to provide a light diffuser device consisting of a plurality of cells in each one of which there is disposed a concave lens for further diffusion of the light transmitted from each one of the plurality of cells.

It is another object of the present invention to provide a diffuser device consisting of a plurality of cells ganged together in a configuration for certain of the cells to be angled with respect to the remaining cells to intersect the diffused light being emitted from the device to reduce the glare of the resulting light beam.

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It is another object of the present invention to provide a diffuser device consisting of a plurality of cells in each one of which is disposed a concave lens angled with respect to a longitudinal axis of the respective cell to effect diffusion of the light beam being emitted from the particular cell.

The foregoing objects are examples only of the objects and resulting advantages that are obtained from the diffuser device and method of the present invention.

The objects of the present invention are realized by providing a device and method for diffusing a light beam which consists of a truncated body having: a first truncated region at a first side of the truncated body for receiving light from the luminous body; a second truncated region at a second side of the truncated body substantially opposite to the first side and adapted for emitting light; and a central region interconnecting the first and second truncated regions and adapted for diffusing the light transmitted along the central region for providing a diffused pattern of light emitted from the second truncated region.

#### BRIEF DESCRIPTION OF THE DRAWINGS

For a more complete understanding of the present invention, reference may be had to the description of the preferred embodiments taken in conjunction with the 25 accompanying drawings, of which:

FIG. 1 is a view showing an embodiment of a light diffuser device of the present invention disposed in a light fixture assembly:

FIG. 2 is a perspective view of another embodiment of a  $^{-30}$ light diffuser device according to the present invention for being disposed in the light fixture assembly of FIG. 1;

FIG. 3 is a perspective view of a single cell of the diffuser device shown in FIG. 2;

FIG. 4 is a top plan view showing diagrammatically the disposition and scope of high and low beams produced by the present invention, as compared to high and low beams produced by conventional headlight fixtures;

FIG. 5 is a side view of a motor vehicle showing dia- 40 grammatically the disposition and scope of the light beam produced according to the present invention, as compared to the light beam produced by conventional headlight fixtures;

FIG. 6 is a view of another embodiment of a light fixture assembly for the present invention;

FIG. 7 is a perspective view of still another embodiment of a light diffuser device according to the present invention for being disposed in the light fixture assembly of FIG. 6; and

FIG. 8 is a perspective view of another embodiment of a  $^{50}$ single cell of the diffuser device shown in FIG. 7.

#### DESCRIPTION OF THE PREFERRED **EMBODIMENTS**

Referring to FIG. 1, a light beam diffusing headlamp assembly of the present invention is shown generally at 10. The assembly 10 includes a housing 12 having at one end a reflecting surface 14 or reflector, such as known in the art, and a lens cover 16 at an opposite end of the housing 12. A luminous body 18, such as a light bulb, extends through a rear wall portion of the housing 12 and the reflector 14 to coact with the reflector 14 to provide a primary light beam indicated generally by arrows 20.

A first diffuser means 22 constructed as a concave lens is 65 36 nested together. disposed in the housing 12 between the reflector 14 and the lens cover 16. The construction and arrangement of the

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concave lens 22 is to divide an interior of the housing 12 into a primary chamber 24 and a secondary chamber 26 of the housing. In a preferred construction, the concave lens 22 is of a length sufficient to span the interior of the housing 12 such that opposed ends 28,30 of the concave lens 22 abut corresponding portions of the inner surface of the housing 12 to segregate the primary chamber 24 from the secondary chamber 26. In another preferred embodiment, a peripheral edge 21 of the lens 22 abuts continuously against an inner 10 surface of the housing 12. In still another preferred embodiment, the reflector 14 is disposed in the housing 12 to extend completely along an inner surface of the housing in the primary chamber 24. The primary light beam 20 passes through the concave lens 22 to be diffused further into the secondary chamber 26 as a secondary light beam indicated generally by arrows 32.

The secondary chamber 26 of the housing 12 is sized and shaped to receive a second light diffuser means 34, which is shown in FIG. 2.

Referring to FIGS. 2 and 3, the light beam diffuser device **34** resembles a truncated body or mass, and is constructed from a plurality of truncated hollow receptacles 36 or cells, each one of which has a hexagonal-shaped cross-section. The cross-section of the plurality of receptacles 36 resembles a honeycomb. The receptacles 36 have a tapered diameter, shown more particularly in FIG. 2. That is, the widest portion of each one of the cells 36 faces the lens cover 16, with each one of the cells tapering to a reduced diameter as it extends toward the bulb 16 of the headlamp 10. The narrowest end of each one of the cells **36** collectively forms a light receiving region shown generally at 37. The widest end of each one of the cells 36 collectively forms a light transmitting region shown generally at 39.

The cells 36 are nested or ganged together along their respective sidewalls 38, as shown in FIG. 2, so that preferably, none of the secondary light 32 is permitted to pass between the abutting sidewalls of the respective cells **36**. The ganged arrangement of a plurality of the individual cells 36 is constructed to have a cross-section resembling a honeycomb as well, such as shown in FIG. 2.

The truncated cells 36 can be manufactured of substantially any material, provided the material is heat resistant to the effects of light emitted from the bulb 18. The material to construct the cells 36 is preferably substantially opaque, but can be translucent.

The individual construction of each cell 36 and the ganged arrangement 34 of a plurality of the cells 36 is to provide a radiating honeycomb to diffuse the light rays 20,32.

The tapering effect of the cells 36 of the ganged arrangement shown in FIG. 2 results in a longitudinal axis along each one of the cells 36 tapering toward each other to a common origin. In another embodiment, certain cells 40 indicated with cross-hatching are at a slightly different angle than the remaining cells 36. This provides for still further dispersion of a headlamp beam indicated by arrows 42.

In FIG. 3, an individual cell 36 is shown having a concave lens 44 dispersed therein. The concave lens 44 is constructed to be disposed at a wider opening 46 of the cell 36. This provides for still further diffusion of the light emitted from each one of the individual cells 36.

FIGS. 4 and 5 show the result of employing the light diffusing device 10 having a plurality of the truncated cells

In FIG. 4, solid lines 48,50 show low 48 and high 50 beam scope, respectively, for an automobile headlamp 52 employ-

ing conventional headlight construction. In contrast, broken lines **54**,**56** show the disposition and scope of a lighted area for low **54** and high **56** beams, respectively, that are obtained when the diffuser devices **22** and/or **34** of the present invention are employed.

In FIG. 5, the dispersion of the light beam 56 produced by the present invention provides for an extended field 58 of light projected further from the front of the vehicle than the conventional high beam 50. There is therefore less of a chance of an automobile driving beyond the reach of its <sup>10</sup> headlamp beam. The device also increases the ability to read signage from a further distance as a result of the field 58.

The plurality of truncated cells **36** nested together in an array disperses the light and therefore, substantially reduces the glare experienced by oncoming drivers. In addition, the <sup>15</sup> array of nested, truncated cells **36** permits the user to drive with both high and low beams, since the light beams are sufficiently diffused to substantially reduce the glare normally experienced by oncoming drivers. With this arrangement of cells **36**, a bulb **18** having higher candela output can <sup>20</sup> be employed without the associated excessive glare that occurs in conventional lamp structures. Another embodiment of the present invention is shown in FIGS. **6–8**. The embodiment and elements thereof as shown in FIGS. **6–8** operate to provide a similar light diffusing result and atten-<sup>25</sup> dant advantages, unless otherwise stated.

In FIG. 6, another embodiment of a light beam diffusing headlamp assembly in the present invention is shown generally at 60. The assembly 60 includes a housing 62 having a reflector 64 and a plurality of luminous bodies 66, i.e <sup>30</sup> bulbs, which extend to an interior of the housing. The housing also includes a lens cover 68 mounted to the housing at an end opposite to the reflector 64. A concave lens (similar to lens 22) disposed in the housing can also be employed with this embodiment. <sup>35</sup>

A plurality of light bulbs **66** are provided to each extend into the housing **62** to a corresponding cell of another embodiment of the light diffuser means shown generally at **70** in FIG. **7**. The embodiment of FIG. **7** provides advantages similar to those discussed with reference to FIG. **5**.

The light diffuser means **70** is constructed of a plurality of individual cells **72** which have a hexagonal-shaped crosssection, as that shown with respect to FIGS. **2** and **3**. As shown in FIG. **7**, the plurality of cells **72** are ganged together 45 along their respective sidewalls **74** into a body or mass having a hexagonal-shaped cross-section. The light diffuser means **70** is sized and shaped to be disposed in the housing **62**, with broken lines **76** of FIG. **6** representing generally the disposition of the diffuser means **70** in the housing **62**.

Each one of the cells **72** from which the diffuser means **70** is composed, has a truncated shape with a wider opening **78** extending to an end wall **80**, having a width less than a width of the opening **78**. The end wall **80** of each one of the cells is provided with an aperture **82** which is constructed and 55 arranged to receive a corresponding one of the bulbs **66**. The coaction between an individual bulb **66** and a corresponding cell **72** is shown in FIG. **8**.

The diffuser means **70** can also include a plurality of concave lenses **85** which are sized and shaped to be received  $_{60}$  at the wider opening **78** of each one of the cells **72**. This construction provides for a further dispersing of the light rays transmitted through each one of the cells.

In FIG. 7, certain of the cells 72 are cross-hatched at 86. The cells 86 are arranged at a slightly different angle than the 65 remaining cells 72 for providing a further diffusing effect similar to that discussed with respect to FIG. 2. The arrange-

ment of these cells 72 at an angle slightly different with respect to the remaining cells provides for further diffusion of the light beam, thereby promoting the advantage that high beams as well as low beams can be used by the vehicle without exposing the oncoming driver to adverse glare effects.

The material from which the light diffuser device is constructed is similar to that discussed with respect to the embodiment in FIG. **2**.

It will be understood that the embodiments described herein are merely exemplary and that a person skilled in the art may make many variations and modifications without departing from the spirit and scope of the invention. All such modifications and variations are intended to be covered by the appended claims.

What is claimed is:

1. A light fixture, comprising:

a housing having:

a front end,

- a back end opposite to the front end, and
- a sidewall interconnecting the front end and the back end for providing an interior space of the housing,
- an opening in the front end communicating with the interior space;
- a reflector disposed at the back end and facing the front end;
- a light source extending through the back end of the housing and the reflector to be operatively associated with the reflector at the interior space of the housing;
- a transparent cover extending across the opening at the front end of the housing;
- a concave lens disposed within the housing between the light source and the front end of the housing, the concave lens having:
  - a peripheral edge for abutting against an inner surface of the housing,
  - a receiving surface facing the light source, and
- a transmitting surface opposite to the receiving surface and facing the opening at the front end of the housing;
- a first region in the housing occupying an area between the reflector and the receiving surface of the concave lens and into which light from the light source is radiated to impact the receiving surface of the concave lens; and
- a second region in the housing occupying an area between the transmitting surface of the concave lens and the front end of the housing, the second region segregated into a plurality of channels into which light from the concave lens is radiated to provide a diffused pattern of dispersed light to exit the front end of the housing.
- 2. A light fixture, comprising:
- a housing having:
- a front end,
  - a back end opposite to the front end, and
  - a sidewall interconnecting the front end and the back end for providing an interior space of the housing, an opening in the front end communicating with the interior space;
- a reflector disposed at the back end and facing the front end;
- a light source extending through the back end of the housing and the reflector to be operatively associated with the reflector at the interior space of the housing;
- a transparent cover extending across the opening at the front end of the housing;

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- a truncated body disposed within the housing between the light source and the front end of the housing, the truncated body having:
  - a plurality of hexaganolly-shaped hollow cells nested together along respective sidewalls of the cells,
  - each one of the plurality of cells having a first end terminating at a receiving surface facing the light source, and
  - a second end opposite to the first end and terminating in a transmitting surface facing the opening at the 10 front of the housing,
  - wherein a diameter of the receiving surface is less than a diameter of the transmitting surface of the truncated body;
- a first region in the housing occupying an area between <sup>15</sup> the reflector and the receiving surface of the truncated body and into which light from the light source is radiated to impact the receiving surface of the truncated body; and
- a second region in the housing occupying an area between <sup>20</sup> the transmitting surface of the truncated body and the front end of the housing and into which light from the truncated body is radiated in a diffused pattern to exit the front end of the housing.
- **3**. A light fixture, comprising:
- a housing having an interior region extending to an opening for the housing;

means for illuminating the housing operatively associated with the interior region of the housing; and

- means for diffusing light emitted from the illuminating means, the diffusing means comprising:
- a body portion having:
  - a first end for receiving light from the illuminating means,
  - a second end opposite to the first end and facing the opening of the housing for radiating light to the opening, and
  - a plurality of channels tapering outward toward the second end, and extending between the first end and the second end for diffusing light transmitted there-through from the first end to the second end,
  - wherein the light radiated from the second end is in the diffused pattern to exit the opening of the housing.

4. The light fixture according to claim 3, further comprising:

a reflector disposed at the interior region of the housing and in operative association with the illuminating means for reflecting light at the interior region toward the diffusing means.

5. The light fixture according to claim 3, further comprising:

a concave lens disposed between the illuminating means and the diffusing means.

**6**. The light fixture according to claim **5**, further comprising: 55

- a first region in the housing between the illuminating means and the diffusing means and into which light from the illuminating means is radiated to impact a first surface of the concave lens, and
- a second region in the housing between a second surface of the concave lens opposite to the first surface and the opening for the housing and into which light from the concave lens is radiated in a diffused pattern to exit the opening at the front end of the housing.

7. The light fixture according to claim 3, wherein each one of the plurality of channels extends along a respective one of

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the hollow cells which are nested together along their respective sidewalls.

8. The light fixture according to claim 7, wherein each one of the plurality of cells has a hexagonal-shaped cross-section.

**9**. The light fixture according to claim **3**, wherein a diameter of the first end of the body portion facing the illuminating means is less than a diameter of the second end of the body portion facing the opening of the housing.

10. The light fixture according to claim 3, wherein the diffusing means has a hexagonal-shaped cross-section.

11. The light fixture according to claim 7, wherein a diameter of each one of the cells increases from the respective first end through to the respective second end of the cell.

12. The light fixture according to claim 7, wherein each one of the plurality of cells includes a longitudinal axis which intersects longitudinal axes of the remaining cells beyond the receiving end of the body portion.

13. The light fixture according to claim 3, further comprising:

secondary means for diffusing light, the secondary diffusing means disposed between the diffusing means and the opening of the housing for further diffusion of light to exit from the housing.

14. The light fixture according to claim 7, wherein each one of the hollow cells includes:

a secondary diffusing means disposed at the second end of each one of the cells.

**15**. The light fixture according to claim **14**, wherein the secondary diffusing means comprises:

a concave lens.

16. The light fixture according to claim 15, wherein select ones of the cells are angularly offset with respect to the remaining cells of the body portion for further diffusing light radiated from the body portion.

17. The light fixture according to claim 3, wherein the illuminating means comprises:

a plurality of bulbs constructed and arranged to extend into the interior region of the housing for insertion into a corresponding one of the plurality of the channels.

18. In a light fixture consisting of an open-ended housing, a reflector disposed at a first end of the housing away from the opening, and a light source disposed at an interior of the

housing for operative association with the reflector, a dif-45 fuser device adapted to be disposed at the interior of the housing, the device comprising:

- a plurality of truncated cells nested together, each one of the truncated cells including:
  - a first end with a first opening having a first diameter for facing the light source,
  - a second end with a second opening having a second diameter greater than the first diameter for facing the opening of the housing, and
  - a hexagonally-shaped sidewall extending between the first and second ends of the truncated cell and tapering from the second end to the first end of the truncated cell,
- wherein the construction and arrangement of the plurality of truncated cells provides the diffuser device with a hexagonal-shaped cross-section for light from the light source to be received at the first openings of the plurality of truncated cells and transmitted through the plurality of truncated cells in a diffused pattern for radiation from the second openings of the truncated cells to exit the housing.

**19**. A device for diffusing light from a luminous body, the device comprising:

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a truncated body having:

- a first truncated region at a first side of the truncated body for receiving light from the luminous body;
- a second truncated region at a second side of the truncated body substantially opposite to the first side 5 and adapted for emitting light; and
- a central region interconnecting the first and second truncated regions, the central region increasing in diameter from the first truncated region to the second truncated region and adapted for diffusing the light 10 transmitted along the central region for providing a diffused pattern of light emitted from the second truncated region.

**20**. The diffuser device according to claim **19**, wherein the first and second truncated regions and the central region 15 each have a hexagonal-shaped cross-section.

21. The diffuser device according to claim 20, wherein the truncated body comprises:

- a plurality of hollow cells nested together, each one of the plurality of cells having: 20
  - a first end terminating at the first truncated region, and a second end terminating at the second truncated region.

22. The device according to claim 21, wherein each one of the plurality of cells has a hexagonal-shaped cross- $^{25}$  section.

**23**. The device according to claim **21**, wherein the first end of each one of the plurality of cells has a first diameter and a second end of each one of the plurality of cells has a second diameter greater than the first diameter. <sup>30</sup>

**24**. The device according to claim **21**, wherein each of the cells comprises:

an opening at the first end thereof, the openings constructed and arranged for receipt of an individual illuminating means. 10

**25**. The device according to claim **21**, wherein select ones of the plurality of cells are angularly offset with respect to the remainder of the plurality of cells in the truncated body.

**26**. A method of diffusing light, comprising the steps of: providing a light source from which light radiates;

containing the light radiated to a first region;

- interrupting the light with a concave lens in the first region;
- transmitting the light from the first region in a first diffused pattern through the concave lens;
- radiating the first diffused pattern of light emitted from the concave lens to a second region;
- containing the first diffused pattern of light emitted from the concave lens to the second region;
- interrupting the light with a truncated body in the second region;
- transmitting the light from the second region in a second diffused pattern through the truncated body;
- dispersing the diffused pattern of light in a widening ray; and
- radiating the second diffused pattern of light emitted from the truncated body.

**27**. A method of diffusing light, comprising the steps of: providing a light source from which light radiates;

- interrupting the light with a substantially transparent member;
- segregating a substantial portion of the light to a plurality of channels within the member;
- dispersing the light transmitted in a widening ray along the plurality of channels; and
- radiating a diffused pattern of light emitted from the plurality of channels.

\* \* \* \* \*



A breakthrough in the execution of waveguide technology that challenges how light is delivered.

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### **GUIDING LIGHT**

From the dawn of our solar system, and throughout most of human history, lighting was straightforward: when the sun was up, there was light. When it wasn't, there wasn't. Living things organized themselves — and our bodies and brains evolved — around this simple fact. Then about a million years ago, our forebears started burning things to create artificial light. From that point forward, it's been "on," so to speak: a never-ending quest to produce more light in more places: we sought to control it and direct it in the ultimate pursuit of better light — illumination that's convenient, pleasing, useful and efficient.

Our yardstick for a truly exceptional source of light is the sun — though while blazingly bright, it doesn't always deliver ideal illumination. The goal, rather, is to recreate the gently overcast day, when a diaphanous cloud cover bounces sunlight in every direction to create uniform illumination that seems to come from everywhere and nowhere. Shadows are softer and less bothersome. Glare and harshness are muted. The hotspot of the sun is concealed and looking up won't leave you with spots dancing in your vision.

For millennia, we've sought the goal of better light with mixed results. The difficulty lies in a property of light itself: for practical purposes, light always travels in a straight line. This creates serious challenges for lighting engineers. Light from an unconcealed source like a naked light bulb (or the sun) comes with a host of undesirables harshness and glare, uneven illumination and sharp shadows. These are not trivial concerns. Lighting quality influences mood, productivity, alertness and learning. It affects safety, comfort, spatial orientation and depth perception. It defines our experiences of color, texture and clarity. On a deeper level, it governs our circadian cycles and shapes our sense of well-being.

So rather than leave light to its own devices, lighting engineers must add their own — things like lenses, screens, reflectors and baffles — and must use multiple light sources to make illumination more uniform. But all this is done at a cost of more parts, materials and diminished lighting efficiency.

Given the nature of light, it's just not possible to remove those intermediaries and enjoy highly efficient, precisely controlled, pleasing and comfortable illumination. **Or is it?** 



Cree WaveMax<sup>™</sup> Technology

## JUST ANOTHER MOONSHOT

The scientists in Cree research and development thought it was a question worth asking. After all, the LED has proven itself so well that the world is phasing out and even outlawing less efficient forms of illumination. But physics are still physics, and the arrival of the Cree<sup>®</sup> LED didn't make issues of glare, hot spots and uneven illumination magically vanish. So Cree's researchers reframed the problem: What if, instead, we make the LED magically vanish?

The challenge was typical Cree: do something no one else had been able to do. First, move the LED light source offstage and out of sight. Then coax the LED to hand over its photons and send them along well-defined paths, like luggage on an airport conveyor system, nicely bundled up and not shining in anyone's eyes. When they reach the precise place to be most useful, make them suddenly appear as illumination. While doing all that, make sure to maintain or improve lighting efficiency, color rendering and control. Oh — and make it all beautifully clean and simple in the bargain.

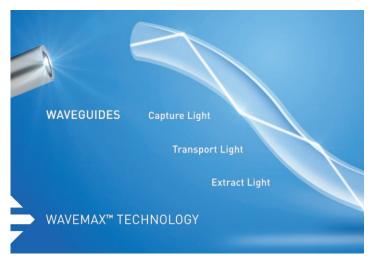
Cree's researchers knew that achieving any of this would require rethinking the boundaries of something called an optical waveguide. So they christened the project WaveMax<sup>™</sup> Technology.

## **MAKING WAVES**

An optical waveguide does exactly what the name implies. It acts to channel and guide light waves from Point A to Point B — and crucially — to keep them confined while conveying them.

A fiber optic strand is a common example of a wave guide. Shine a light at one end, and thanks to a property called Total Internal Reflectance (TIR), the light appears at the other end of the strand with very little light lost along its length. This is true for any waveguide of the proper geometries.

Fiber optics aren't the only common waveguides. The screen you are reading from almost certainly uses one. Behind the liquid crystal display is a thin sheet of transparent plastic lit along its edges by rows of LEDs. TIR



Total internal reflectance through a fiber optic strand.

moves the light across the sheet until the light waves strike tiny features that act as lenses to project it forward. Known as "edge-lighting," it's the most common technique for backlighting displays on smartphones, tablets, monitors and televisions.

Because of these developments, intelligent lighting is now poised to transform our building spaces, parking lots and the roadways that connect them into energy-efficient, adaptive environments that boost productivity, optimize utilization and interact with users.



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Cree WaveMax™ Technology

Conventional edge-lit technology

## A TEMPTING SHORTCUT

When other LED light manufacturers decided to employ waveguides, they borrowed LCD screen edge-lighting technology for their light fixtures. Violà — illumination separated from the light source. But this off-the-shelf approach means a loss of lighting efficiency, less lighting control, uninspired form factors and added complexity in materials. Many of the light waves streaming through the conventional edge-lit waveguide do so chaotically, bouncing around at uncontrolled angles and making multiple trips through the medium. The more uncontrolled bouncing, the less useful light — and the less control.

From the outset, Cree scientists knew the ideal solution would never be edge-lighting a sheet of plastic and sticking it in a troffer, especially if they wanted to leverage the cutting-edge technology of Cree® LEDs. Instead of lighting the edge of an acrylic sheet, they decided the shape of the waveguide would be strictly dictated by its function in any given fixture.

Regardless of the specific fixture, the angle at which light waves would strike the boundaries of the waveguide medium was critical, so optimizing the internal geometries and optical properties of the waveguide meant working within tight tolerances to ensure light wouldn't suddenly erupt at unexpected places across the surface. There was also the challenge of getting the light back out again with precise control.

Carving lines or dimples into the surface of the waveguide will get the light out easily enough, but not precisely enough. Intensive research into the physics of the waveguide allowed Cree to design highly-efficient "smart" extractors to capture carefully measured quantities of light on the first pass and project it outward as illumination. The exacting angles and highly precise faces of the grooves led to their name: **DiamondFacet™** lenses.

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Cree WaveMax™ Technology

### FORM AND FUNCTION

Once Cree scientists mastered the physics, they set about applying their knowledge to a variety of luminaires for street lighting, parking structures and interior commercial environments. Designing the waveguides for each fixture was one challenge; manufacturing them was another. The required geometries, the smoothness of the surface and the precision of the DiamondFacet<sup>™</sup> lenses were all measured in ten thousandths of an inch. Consistency of the acrylic medium was critical. Any air bubble, imperfection or rogue speck of dust would act as an optical feature, sending light caroming off with unpredictable consequences.

As someone working on the project noted, while the designs didn't violate any laws of physics, they would certainly redefine the state of the art. So the team set about working to solve the production challenges one at a time. In both performance and appearance, the resulting light fixtures are in a class by themselves.



#### **THE PHOTON EXPRESS**

Total Internal Reflectance (TIR) sounds like a form of meditation. It's actually a fundamental property of light waves passing through material like glass or plastic that is denser than the surrounding medium, say, air. Light traveling through an acrylic plastic that strikes the boundary head on — at a 90-degree angle to the boundary — passes through. But as the angle decreases, more light is bounced back



inward and only some is refracted outward. At about 42 degrees to the perpendicular, all the light is effectively trapped — hence "Total Internal Reflection." It doesn't matter that the acrylic is transparent. The light can't escape and will bounce down the waveguide like a billiard ball bouncing off cushions to travel along an endless billiard table.

Suppose you cut a groove or other feature in the surface of the acrylic. The shape of the feature changes the angle of encounter and light exits as illumination. Change the depth, angularity and size of the feature and you can control the amount of light that escapes, and where it goes. WaveMax<sup>™</sup> Technology takes this idea, well, to the max. Depending on the type of light fixture, each surface of

the waveguide is etched with a specific pattern of optical features cut to exacting requirements and measuring only microns across. Each captures a measured amount of light from within the waveguide and projects it outward with unrivaled efficiency and control.



# THE RSW SERIES: TAKING BACK THE STREETS

Until now, streetlights with warmer color temperatures meant fewer lumens per watt, so municipalities and utilities usually opt for more efficient cool white LEDs. That frequently leads to complaints of harsh, antiseptic lighting and glare through windows, especially in residential areas, and that same glare can obscure a driver's vision.

The RSW Series of street lights with WaveMax<sup>™</sup> Technology solves both problems. At a warm 3000K, the RSW<sup>™</sup> street lights deliver an astonishing 115 lumens per watt — comparable or better than cooler LEDs. Light quality and distribution are exceptional, greatly reducing glare and improving visibility while minimizing undesirable light spill to keep illumination only where it's needed.

## THE IG SERIES: NO MORE CAVES

Parking structures with traditional HID and fluorescent luminaires can be dark caverns, unevenly lit with deep shadows in corners and between cars. By applying WaveMax<sup>™</sup> Technology, Cree engineers banished the shadows with a parking deck fixture that looks and performs like no other.

One lighting magazine noted the IG Series design "looks more like a fixture you might see indoors on a ceiling." Each side of the IG Series fixture is a beautiful lens crafted with WaveMax<sup>™</sup> Technology that distributes light below the fixture and around the perimeter to create well-lit, welcoming spaces. About six percent of the illumination is aimed at the ceiling to prevent the cave effect. With a remarkable 118 lumens per watt, the IG Series is 30% more energy-efficient than earlier generation LED parking garage luminaires.

IG Series LED Parking Garage Luminaire

## LIGHT ONCE REMOVED; LIGHTING MUCH IMPROVED

Historically, the shape and size of lighting fixtures have been heavily driven by the lighting technology inside of them. The need to dissipate their heat has dictated their shapes, sizes, form factors and how much usable light they provide. LED lighting offers the promise of changing that paradigm, but until now, products haven't looked substantially different because efforts to break the linear relationship between a light source and its illumination have been disappointing compromises. With the advent of WaveMax<sup>™</sup> Technology, fixtures can be designed in harmony with their environments without sacrificing utility or efficiency.



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Cree WaveMax™ Technology

## THE LN SERIES: WINGS OF LIGHT

As one reviewer remarked, "The LN Series pendant is stunning." It's the form factor that intrigues: a slender four-foot column of brushed aluminum suspended below the ceiling from two thin cables. Extending from either side of the column are five-inch transparent panels running its length, tapered and angled up like the wings of an aircraft. You can clearly see through them to the ceiling above. There's no visible light source, no lens, no apparent optics of any kind.

Turn on the light and the magic really begins. The transparent waveguides are suddenly suffused with bright, beautiful light that bathes the space with uniform illumination. Because 60 percent of that light is projecting up to reflect off the ceiling, the fixture is easy on the eyes: you can stare directly at the downward-facing surfaces of the waveguide without discomfort. There are no hotspots, no bright flares, no glare. Just light and more light.

In fact, the mix of direct and indirect lighting can appear so uniform that when LN Series fixtures are properly placed in a room, differences in the level of illumination may be too small to be discernible by the human eye. Yet the LN Series with WaveMax<sup>™</sup> Technology achieves this with fewer, not more, fixtures than conventionally required to light the same space.

## THE KR8<sup>™</sup> DOWNLIGHT: PRECISE LIGHT FROM ON HIGH

Cree's engineers knew that high ceiling heights in commercial and retail environments make it difficult to illuminate the space below without intense hotspots and splotchy lighting. By applying WaveMax<sup>™</sup> Technology, they created the KR8<sup>™</sup> downlight, an 8-inch round luminaire that will be a boon to lighting designers everywhere.

Using a dual optic lens that controls how light flows through the waveguide and is dispersed, the KR8<sup>™</sup> downlight provides precise beam angles as tight as 15 degrees, providing light uniformity, optical control and excellent color performance in ceilings as high as 40 feet. The KR8<sup>™</sup> downlight provides double the lifetime of its nearest competitors — especially important in elevated ceilings that are difficult to reach — and delivers dimming capabilities down to one percent.



LN4™ LED Suspended Ambient Luminaire



KR8™ LED Specification Downlight

These first four fixtures are just the beginning. Talking about the potential for WaveMax<sup>™</sup>Technology, Cree researchers say they've just scratched the surface. They've cracked the code to optimize the properties of threedimensional and curved waveguides, opening up endless possibilities for lighting fixtures both breathtakingly artistic and bottom-line practical. Now fold in the benefits of embedded controls, sensors and intelligence, and WaveMax<sup>™</sup> Technology promises a new era in lighting. If Cree scientists weren't such a modest bunch, they'd make a prediction: Cree WaveMax<sup>™</sup> Technology is destined for the same legendary status as the Cree<sup>®</sup> LED and will change the rules of lighting once again. After thousands of years of effort, WaveMax<sup>™</sup> Technology has finally brought us the better light we've been seeking.

Visit lighting.cree.com/wavemax or contact a Cree lighting representative to learn more.

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